

# PowerWrap Coatings Guide

GATORWRAP 915  
 ABC PRIMER 914  
 BIO-FIX 913  
 BIO-FIX 911  
 BIO-CRYL 651  
 BIO-DUR 563  
 BIO-DUR 561SW  
 BIO-DUR 561  
 BIO-DUR 560SW  
 BIO-DUR 560  
 BIO-DUR 488  
 BIO-FILL 456  
 BIO-GARD 390  
 BIO-CHIME 330  
 BIO-CHEM 258  
 BIO-GARD 257  
 BIO-GARD 255  
 BIO-GARD 199  
 BIO-SEAL 132  
 GasPRUF 132

APPLICATION METHOD																			
Airless Sprayer																			
Brush	•	•	•	•	•	•	•			•	•	•	•	•	•			•	•
Heated Plural Sprayer			•	•	•	•	•			•					•				
Manual Roller	•	•	•	•	•	•	•			•	•	•	•	•	•			•	•
Mitts	•		•	•	•	•	•			•	•	•	•	•				•	
Pool Float									•				•	•			•	•	
Trowel			•				•	•			•	•	•	•	•		•	•	
CLEAN UP SOLVENT																			
Lacquer Thinner	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
MEK	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Water										•							•		
CURE TIME (Dust Free)																			
Minutes										30							5	30	30
1 or more Hours	1	8	4	5	4	4	4	4	4		4	4	4	4	4	1			4
CURE TIME / HRS (Service)																			
Minutes - Light Duty																	10		
1 or more Hours - Light Duty	8	24	18	14	14	24	18	24	4	14	14	14	14	3	6		1	1	3
1 or more Hours - Heavy Duty	24	48	24	72	72	48	24	48	24	72	72	72	72	24	24	12	10	10	24
FLASH POINT																			
Less than 200°F																			
Over 200°F	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
MIXING RATIO BY VOLUME -- A::B (Base to Curing Agent)																			
1::1	•						•	•	•		•	•	•	•	•	N/A	•	•	•
2::1				•															
3::2			•																
4::1		•								•									
5::3					•														•
POT LIFE (IN MINUTES @ 77°F)																			
5 minutes																	•		
10 minutes	•																	•	•
15 minutes															•				•
40 minutes		•	•	•	•	•	•	•		•	•	•	•						
2 hours										•						N/A			
RECOMMENDED USE																			
Ballast Tank, Bilge & Hull Coating				•	•						•				•				
Flexible Joint Compound								•											
General Repair Adhesive																	•		
Hydrocarbon Tolerant Coating	•																		
Multi-Purpose				•	•														
Pipeline Coating - External				•	•					•	•				•				•
Pipeline Coating - Internal								•											
Composite Pipe Wrapping Resin		•																	•
Subsea & Underwater Applications				•						•	•	•	•	•					
Tank Linings			•		•	•				•					•				
Topside Finish										•							•		
Void Filler										•							•	•	
Wet Surface Tolerant Coating	•	•	•	•	•				•		•	•	•	•	•		•	•	•

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	GasPRUF 132	BIO-SEAL 199	BIO-GARD 255	BIO-GARD 257	BIO-CHEM 258	BIO-CHIME 330	BIO-FILL 456	BIO-GARD 488	BIO-DUR 560	BIO-DUR 560SW	BIO-DUR 561	BIO-DUR 561SW	BIO-DUR 563	BIO-CRYL 651	BIO-FIX 911	BIO-FIX 913	ABC PRIMER 914	GATORWRAP 915
<b>SHELF LIFE</b>																		
1 Year	●																	
2 Years		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>SOLIDS BY VOLUME</b>																		
38%															●			
55%									●									
100%	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
<b>SPREADING RATE PER GALLON</b>																		
40 sq.ft.												●	●					
53 sq.ft.									●	●			●					
100 sq.ft.	●		●	●	●	●												●
200 sq.ft.		●																
250 sq.ft.								●							●			
Other (See Footnotes)							*1	*2							N/A	N/A		N/A
<b>THICKNESS, RECOMMENDED</b>																		
2-3 mils								●							●			
8 mils		●																
16 mils	●		●	●	●	●												●
30 mils									●	●				●				
40 mils											●	●						
*Other (See Footnotes)							*1	*2							N/A	N/A		N/A
<b>PACKAGING, STANDARD SIZES</b>																		
KIT, 2-Pint (0.25 Gal)	●											●		●		●	●	●
KIT, 2-Quart (0.50 Gal)	●											●		●		●	●	
KIT, 2-Gallon (2.00 Gal)	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
PAIL, 5-Gallon (5.00 Gal)															●			
<b>COLORS, STANDARD (Others may be Available by SPECIAL ORDER)</b>																		
BLACK			●	●	●				●		●		●					
CLEAR		●																●
GREEN														●				●
HAZE GRAY			●	●	●	●	●	●	●	●	●	●	●	●	●	●		
LIGHT GRAY																	●	
ORANGE	●																	
SAFETY RED			●															
WHITE			●						●	●	●	●	●	●	●			

NOTES (Spreading Rate & Thickness)  
 \*1 6.4 sq.ft. per gallon at 250 mils  
 \*2 231 cu.in. per gallon